# **Ultraviolet Lighting**

# Ultraviolet Lights UV2 Series

# UV Lights that use high output UV-LEDs



**Applications** 

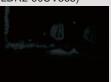
Detecting seal material through fluorescent excitation, reading invisible code, inspections using differences in spectral reflectivity, inspections using differences in scattering rates, etc.

# Using High Output UV-LEDs

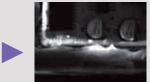
The high output UV-LEDs achieved enhanced output power significantly higher than that of conventional products.

#### Comparison of imaging with conventional product

Conventional product (LDR2-90UV365)



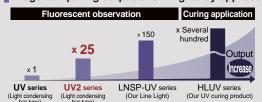
The conventional product lacks output and fluorescent observation is difficult.



LDR2-100UV2-365-W

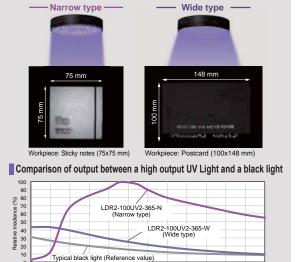
The increased output of the high output UV Light allows for fluorescent observation.

#### Image comparing output of UV Lights by application



# Narrow Type to Irradiate a Narrow Area

The product lineup includes wide type and narrow type Light Units to irradiate a respective extent. Select an optimum Light Unit to meet the purpose of use.



The data included is for reference only and the results may vary

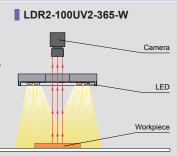
110 120 130 140

# Custom Orders



# Example Configuration

Ring Lights that use high output UV-LEDs. Bar types and spot types are also available. Select your format to match your needs.



LDR2

Direct Lighting LDR-LA1

Lighting

Diffused L

Diffused



#### **Ring Lights**





LDR2-100UV2-365-N



### **Bar Lights**





#### **Bar Lights (Light Condensing)**

LDR2-60UV2-365-N





**Spot Light** 



# Imaging Example: Imaging for Scratches by Magnetic Particle Inspection



Metal components



Image of magnetic particle inspection viewed with the naked eye With a high-output UV LED Light Unit, the scratches can be observed by fluorescence.

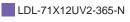


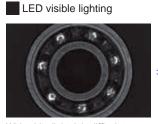


Image of magnetic particle inspection captured using a monochromatic camera With a high-output UV LED Light Unit, the scratches can be observed by fluorescence. Use an optional filter for imaging with

# Imaging Example: Imaging Grease Application on Bearings

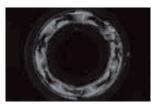


This workpiece was processed by for



With white light, it is difficult to capture the application of the grease.





With a high output UV Light, fluorescent observation is possible. Use an optional filter for imaging with increased contrast.



SQR SQR-TF HPR2 LKR FPR FPQ2 LDL2 LDLB HLDL2 TH2 (5 types TH LFL LDM2 LAV PDM LFX3 LFX3-P1 LFV3 MSU

Ultraviole Dishting UV UV LNSP-UV-FN lghting IR2 Intensity Control HLV3 HLV2

> LV LSP

MFU Strobe Lighting Ad

> HFS/HFR HLV3-NR HLV3-3M-RGB-4 HLV2-NR HLV2-3M-RGB-3W

PFB2 LNLP LNSP2 LNSP Coaxial Units

LNSP-FN Son LN/LN-HK Lighting LNSD LND2 HLND Diffused LT LNV

LNDG LNIS2 LNIS

LNIS-FN Telecentric Lens Macro Lens

HL TH2 (5 types)

LNSD



# Imaging Example: Imaging Text on the Bottom Surface of Aluminum Cans

#### Workpiece image



Aluminum cans

LED visible lighting



With white light, it is difficult to capture the printed text at the bottom of the can.

LDL-138X12UV2-365-N



With a high output UV Light, fluorescent observation is possible. Use an optional filter for imaging with increased contrast.

### Imaging Example: Imaging Packing Tapes on Films

#### Workpiece image



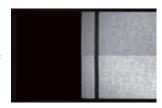
Sticky notes

#### LED visible lighting



With white light, it is difficult to capture the sticky notes and the packing tape with high contrast.

#### LDR2-100UV2-365-N



With a high output UV Light, fluorescent observation is possible.

Use an optional filter for imaging with

# Data: Relative Irradiance Graph and Uniformity (Representative Example)

The data included is for reference only. Actual

### LDR2-100UV2-365-N

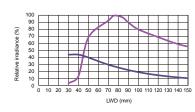


LDR2-100UV2-365-W



#### Relative irradiance graph \*1 (LWD characteristics) \*2

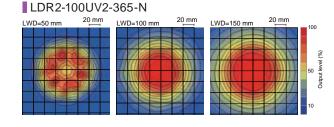
- \*1 Irradiance on the optical axis \*2 Illuminating distance from the Light Unit to the workpiece



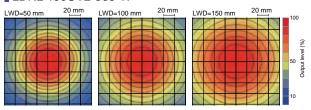


At short distances, uniformity of irradiation from narrow type Light Units is reduced.
This may affect imaging depending on the type of workpiece.

#### Uniformity (Relative irradiance)



#### LDR2-100UV2-365-W



LDR2

SQR

LDR2-LA

LDR-LA1

SQR-TF

TH2 (5 types)

TH

LFL

LAV

PDM LFX3 LFX3-P1 LFV3

MSU

MFU Strobe Lighting # HLDR-IP/

Diffused Lighting HPD2 LDM2

HPR2 LFR LKR FPR FPQ2 LDL2 LDLB HLDL2

Direct Lighting

Diffused Lighting

▶ P.309

# Data: Relative Irradiance Graph and Uniformity (Representative Example)

The data included is for reference only. Actual



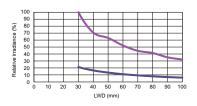


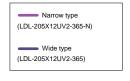
LDL-205X12UV2-365



#### Relative irradiance graph \*1 (LWD characteristics) \*2

- \*1 Irradiance on the optical axis
  \*2 Illuminating distance from the Light Unit to the workpiece

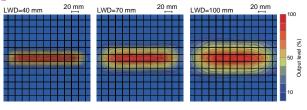




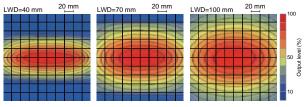
At short distances, uniformity of irradiation from narrow type Light Units is reduced.
This may affect imaging depending on the type of workpiece.

#### Uniformity (Relative irradiance)





#### LDL-205X12UV2-365

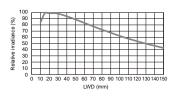


#### LN-195UV2-365



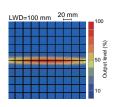
#### Relative irradiance graph \*1 (LWD characteristics) \*2

\*1 Irradiance on the optical axis
\*2 Illuminating distance from the Light Unit to the workpiece

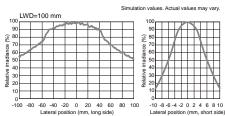


### (Light condensing)

Uniformity (Relative irradiance)



#### Relative irradiance distribution

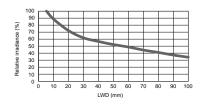


#### HLV2-24UV2-365

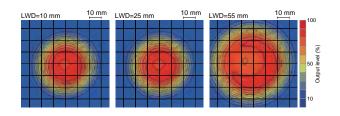


#### Relative irradiance graph \*1 (LWD characteristics) \*2

\*1 Irradiance on the optical axis
\*2 Illuminating distance from the Light Unit to the workpiece



#### Uniformity (Relative irradiance)



Light Unit Selection

Free Product

Custom Orders

Product Details

Pricing/ Quotation

Discontinued



lghting IK2 Intensity Control HLV3 HLV2 LV LSP HFS/HFR HLV3-NR HLV3-3M-RGB-4 HLV2-NR HLV2-3M-RGB-3W PFBR PFB2 LNLP LNSP2

LNSP Coaxial Units LNSP-FN Sol LN/LN-HK LNSD LND2

Diffused Lighting HLND LT LNV LNDG LNIS2

LNIS LNIS-FN Telecentric Lens

Macro Lens

LDR2 LDR-LA1

HL TH2 (5 types) TH LFL

UV2 LNSP-UV-FN

IR2

IU

HLV3

HLV2

LV

LSP HFS/HFR HLV3-NR

HLV3-3M-RGB-4

HLV2-NR HLV2-3M-RGB-3W

> PFB3 LNLP

LNSP2

LNSP Coaxial Units

LN/LN-HK

LNSD

LND2

HLND

LNDG LNIS2

LNIS LNIS-FN

Telecentric Lens Macro Lens

LT LNV

Diffused Lighting LDM2 LAV PDM LFX3 LFX3-PT MSU MFU PF HLDR-IP/ HSL-PCL

Direct SQR SQR-TP HPR2 LKR FPR FPQ2 LDL2

# **UV2** Series



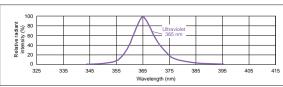
### Lineup

Model name	Туре	LED color	Power consumption	Peak wavelength	Options	Extension cables	Recommended Control Units	Weight					
LDR2-60UV2-365-N			24 V / 7.6 W					170 g					
LDR2-100UV2-365-N	Narrow	I Blood Salat	24 V / 23 W	205			PD3 CC-ST-1024*1	250 g					
LDR2-60UV2-365-W	145	Ultraviolet	24 V / 7.6 W	- 365 nm								PSB *1 Can only use the 60 size.	170 g
LDR2-100UV2-365-W	Wide		24 V / 23 W				1 Carrolly use the 60 size.	250 g					
LDL-71X12UV2-365-N			24 V / 7.6 W			FCB*5		300 g					
LDL-138X12UV2-365-N	Narrow		24 V / 16 W			Straight Cable		500 g					
LDL-205X12UV2-365-N	Narrow		24 V / 23 W			FCB-W*6 2-branch		700 g					
LDL-339X12UV2-365-N		- Ultraviolet	24 V / 38 W	365 nm	Band-pass filters Ultraviolet cutting filters Ultraviolet transmission filters Cable FCB-F 4-branch Cable FRCB Robot Cable		PD3   CC-ST-1024 <sup>*2</sup>	1,090 g					
LDL-71X12UV2-365			24 V / 7.6 W			4-branch Cable FRCB Robot	*2 Can only use the 71x12 size. *3 Cannot use the 339x12 size.	300 g					
LDL-138X12UV2-365	Wide		24 V / 16 W					500 g					
LDL-205X12UV2-365	vvide		24 V / 23 W					700 g					
LDL-339X12UV2-365			24 V / 38 W					1,090 g					
LN-61UV2-365			24 V / 7.6 W				PD3 CC-ST-1024*4	450 g					
LN-128UV2-365	_	Ultraviolet	24 V / 16 W	365 nm	365 nm			PSB	750 g				
LN-195UV2-365			24 V / 23 W				*4 Can only use the 61 size.	1,050 g					
HLV2-24UV2-365	-	Ultraviolet	0.7 A / 3.2 W	365 nm		FCB*5 Straight Cable FRCB Robot Cable	PD3 [CC-PJ-0707]	50 g					
Please inquire if you want to use the Light Unit in combination with a Strobe Control Unit (overdrive type).    Extension Cables ▶				P.308	Control Unit Selection	Guide ▶ P.251	List of Control Unit Specification	s ▶ P.253					

<sup>\*5</sup> The cables with a model name that ends with "-ME7", "-EL2", "-PF", or "-PF-EL9" are not included. \*6 The cables with a model name that ends with "-EL2" are not included.

# LED Properties





Offers you the most suitable lens filter for each wavelength. For details about the lens filter, refer to P.299.

Be sure to read the "Instruction Guide" included with the product before use and follow the safety precautions upon use. The data included is for reference only. Actual values may vary

# Options



Transmits light with wavelength range of 290 nm to 365 nm. (Transmission of 90% min.)

#### Band-pass filter F-BP324

Model name	Size	
	25 sizes	
F-BP324	(Refer to the pages on optional products.)	
▶ P.299	•	

Other various band-pass filters used for different wavelengths are available. pages on optional lens filters P 299

Blocks light with a wavelength of 420 nm or lower, transmits light with a

#### Ultraviolet cutting filter L42 series

Model name Size		Size
L42-25	M25.5	P0.5
L42-27	M27.0	P0.5
L42-30	M30.5	P0.5
L42-40	M40.5	P0.5
L42-46	M46.0	P0.75

P.301



Transmits light with wavelength range of approx. 280 nm to 380 nm, centered

#### Ultraviolet transmission filter U340 series

Model name	Size		
U340-25	M25.5	P0.5	
U340-27	M27.0	P0.5	
U340-30	M30.5	P0.5	
U340-40	M40.5	P0.5	
U340-46	M46.0	P0.75	

▶ P.301

# Cautionary Information regarding UV Products

- Do not expose your eyes or skin to direct UV irradiation.
- When using an UV illumination, be sure to wear UV blocking eye wear and avoid looking at irradiating parts (emitting parts).
- Do not turn on UV-LED irradiating parts (emitting parts) if they are facing someone's eyes.
- Wear long sleeves and gloves to protect your skin from UV irradiation.
- Thoroughly educate all those involved near the product about the dangers of UV LEDs.



E.g.: UV blocking eye wear



DXF

Product

Imaging Examples



LDR2

SQR

LDR2-LA

LDR-LA1

SQR-TF

HPR2

LKR FPR

FPQ2

LDL2 LDLB HLDL2

> TH LFL

LDM2

LAV

PDM

LFX3

MSU MFU

Strobe Lighting

lghting IR2 Intensity Control

LFX3-P1 LFV3

HLV3

HLV2 LV

LSP HFS/HFR

HLV3-NR HLV3-3M-RGB-4

HLV2-NR HLV2-3M-RGB-3W

PFB2

LNLP

LNSP2

LNSP Coaxial Units LNSP-FN

LNSD LND2 HLND LT LNV

LNDG LNIS2 LNIS LNIS

LNIS-FN

Telecentric Lens Macro Lens

Conv LN/LN-HK

Diffused Lighting

Diffused Lighting HPD2

TH2 (5 types

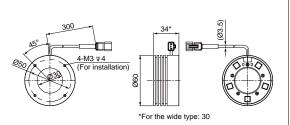
Direct Lighting

Diffused Lighting

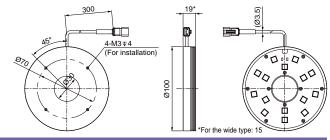
# Dimensions (mm)

### **Ring Lights**

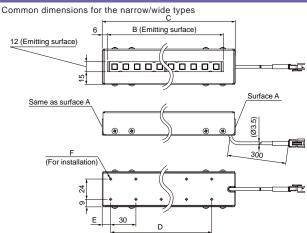
LDR2-60UV2-365-N/-W (Common for the narrow/wide types)

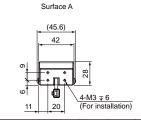


LDR2-100UV2-365-N/-W (Common for the narrow/wide types)



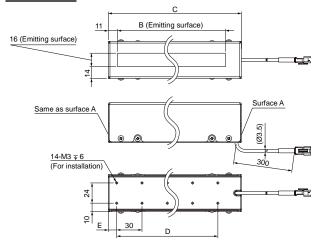
### **Bar Lights**

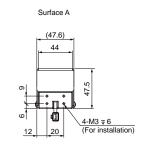




Model name (narrow/wide)	В	С	D	Е	F
LDL-71X12UV2-365-N/-365	71	91	P30x2=60	10	6xM3x6
LDL-138X12UV2-365-N/-365	138	158	P30x4=120	10	10xM3x6
LDL-205X12UV2-365-N/-365	205	225	P30x6=180	20	14xM3x6
LDL-339X12UV2-365-N/-365	339	359	P30x10=300	29.5	22xM3x6

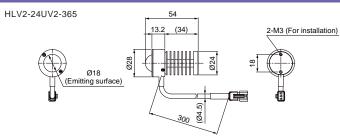
#### Convergent type Common dimensions





Model name	В	С	D	E
LN-61UV2-365	61	91	P30x2=60	10
LN-128UV2-365	128	158	P30x4=120	10
LN-195UV2-365	195	225	P30x6=180	20

#### **Spot Lights**



You can change the connectors of the Light Unit cable (except for the HLV2-24UV2-365). Choose between M12 connectors and flying leads. Refer to P.5 for details.

www.hours-web.com