www.hours-web.com MAIL info@hours-web.com

XY axis Preset Stages

MLT22

Stage size **□15/□25/□40/□60mm**

RoHS

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X Axis

Z Axis

XZ Axis

XYZ Axis

Rotation

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Linear Guide

Preset stages with dovetail slide guide and leadscrew adjustment system, suitable for assembly in systems.

- Ideal for less frequent operations, fine adjustment or permanent fixation.
- These stages have a block shape with minimal protrusions including the adjustment knob, in order to minimizing the installation space.

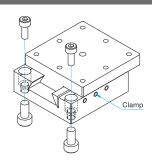


Guide

▶A hex wrench with knob and clamping wrench are included.



Mounting Method



About Mounting Holes

MLT22-40

MLT22-60

The bottom mounting holes of preset stages are tapped holes. These stages allow mounting from the top or the bottom, convenient for securing on optical breadboards or other instruments as well as assembling in systems.

Use the screws of the sizes listed in the table on the right for mounting.

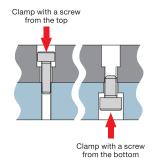
Part Number	Secure from the top	Secure from the bottom			
MLT22-15	M2	M2.6			
MLT22-25	M2	M3			

M4

M4

M5

Detailed Illustration



Top mounting

Tapped holes are used as counterbores because screws are smaller than tapped holes and will go in without any interference.

Bottom mounting

Clamp with screws that match the specification of tapped holes.

□25mm
□40mm
□50mm

□60mm

□70mm □80mm

□100mm

□120mm Others

Consideration					SPEC
Specification	IS .				
Part Number		MLT22-15	MLT22-25	MLT22-40	MLT22-60
Table Size [mm]		15×15	25×25	40×40	60×60
Travel [mm]		±2	±3	±7	±10
Positioning Slide		Dovetail method	Dovetail method	Dovetail method	Dovetail method
Primary Material		Brass	Brass	Brass	Brass
Finish		Super black chrome	Super black chrome	Super black chrome	Super black chrom
Screw Pitch [mm]		0.4	0.5	0.5	0.5
Load Capacity [N]		9.8 (1.0kgf)	49 (5.0kgf)	98.1 (10.0kgf)	147 (15.0kgf)
Travel Accuracy	Straightness [µm]	10	10	10	10
Max. Moment Capacity	Pitch [N·m]	0.5	2	3.75	5.1
	Roll [N·m]	0.5	2	3.75	5.1
	Yaw [N·m]	0.2	1	3	4
Moment Stiffness	Pitch ["/N·cm]	15	3.57	1.12	0.7
	Roll ["/N·cm]	15	3.57	1.12	0.7
Parallelism [µm]		100	100	100	100
Weight [kg]		0.03	0.11	0.3	0.83

When mounting from the top surface, slide the top surface to insert screws in mounting holes.

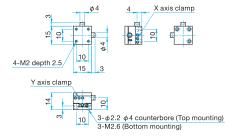




Outline Drawing

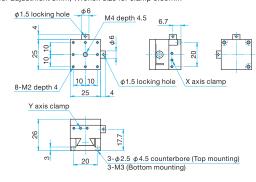
MLT22-15

- Pan head screw M2×5...3 screws, One 2.5mm hex wrench with knob, One 0.89mm hex wrench
- Wrench size for adjustment 2.5mm, Wrench size for clamp 0.89mm



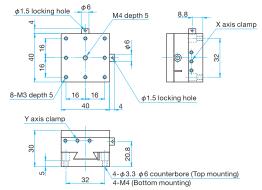
MLT22-25

- Pan head screw M2×6...3 screws, One 3mm hex wrench with knob, One 0.89mm hex wrench
- Wrench size for adjustment 3mm, Wrench size for clamp 0.89mm



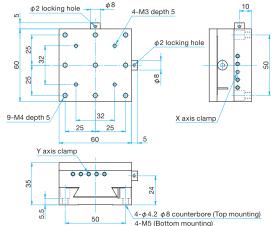
MLT22-40

- Pan head screw M3×8...4 screws, One 3mm hex wrench with knob, One 1.5mm hex wrench
- Wrench size for adjustment 3mm, Wrench size for clamp 1.5mm



MLT22-60

- Pan head screw M4×10...4 screws, One 3mm hex wrench with knob, One 1.5mm hex wrench
- Wrench size for adjustment 3mm, Wrench size for clamp 1.5mm



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