#### FAX (852)39809387 FAX (852)39809397 FAX 0769-87056205 FAX 0769-89026335

# XZ axis Preset Stages

**MLT24-** Stage size □15/□25/□40/□60mm

RoHS

Application Systems

Machine Vision

# Manual **Positions**

Motion Control **Products** 

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X Axis

XY Axis

Z Axis

#### XZ Axis

XYZ Axis

Rotation

Goniomenters

Multiaxis

Linear Guide

# **□15mm**

□25mm **□**40mm

□50mm

 $\square$ 60mm

□70mm **□**80mm

□100mm

□120mm

Others

# Space-saving, no compact XZ axis stages with horizontal table top, suitable for less frequent operations that require fine adjustment.

- Ideal for less frequent operations and fine adjustment.
- Elimination of adjustment knobs can prevent errant operations, and elimination of protrusions makes these stages suitable for assembly in systems.

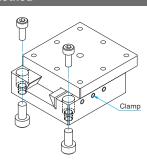


#### Guide

A hex wrench with knob and clamping wrench are included.



# **Mounting Method**



#### **About Mounting Holes**

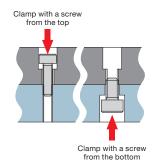
The bottom mounting holes of preset stages are tapped holes. These stages allow mounting from the top or the bottom, convenient for securing on optical breadboards or other instruments as well as assembling in systems.

Use the screws of the sizes listed in the table on the right for mounting.

Part Number	Secure from the top	Secure from the bottom	
MLT24-15	M2	M2.6	
MLT24-25	M2	М3	
MLT24-40	M3	M4	
MLT24-60	M4	M5	

When mounting from the top surface, slide the X axis to insert screws in mounting holes.

# **Detailed Illustration**



#### **Top mounting**

Tapped holes are used as counterbores because screws are smaller than tapped holes and will go in without any interference.

### **Bottom mounting**

Clamp with screws that match the specification of tapped holes.

Specifications							
Part Number		MLT24-15	MLT24-25	MLT24-40	MLT24-60		
Table Size [mm]		15×15	25×25	40×40	60×60		
Travel [mm]		X axis ±2, Z axis +2/-0	X axis ±3, Z axis +3/-0	X axis ±7, Z axis +5/-0	X axis ±10, Z axis +7/-0		
Screw Pitch [mm]		0.4	0.5	0.5	0.5		
Positioning Slide		Dovetail slide method	Dovetail slide method	Dovetail slide method	Dovetail slide method		
Primary Material		Brass	Brass	Brass	Brass		
Finish		Super black chrome	Super black chrome	Super black chrome	Super black chrome		
Load Capacity [N]		4.9 (0.5kgf)	6.9 (0.7kgf)	29.4 (3.0kgf)	98.1 (10.0kgf)		
Travel Accuracy	Straightness [µm]	30	30	30	30		
Max. Moment Capacity	Pitch [N·m]	_	0.3	0.5	1.0		
	Roll [N·m]	_	0.3	0.5	1.0		
Moment Stiffness	Pitch ["/N·cm]	_	8.2	5.2	1.1		
	Roll ["/N·cm]	_	5.6	3.1	2.1		
Parallelism [µm]		150	150	150	150		
Weight [kg]		0.03	0.11	0.4	1.4		

Configuration						
Part Number	MLT24-15	MLT24-25	MLT24-40	MLT24-60		
Z axis	MLT23-15	MLT23-25	MLT23-40	MLT23-60		
X axis	MLT21-15	MLT21-25	MLT21-40	MLT21-60		

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# **XZ** Axis

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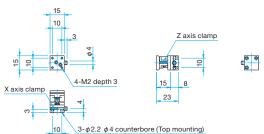
Others

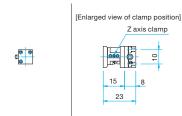


#### **Outline Drawing**

#### MLT24-15

- Pan head screw M2×5...3 screws, One 2.5mm hex wrench with knob, One 0.89mm hex wrench
- X axis=Wrench size for adjustment 2.5mm, Z axis=Adjustment hole size φ1.8mm Wrench size for clamp common to X and Z axes=0.89mm



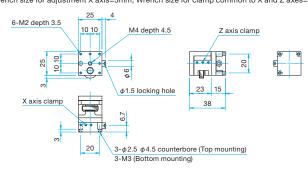


#### MLT24-25

Pan head screw M2×6...3 screws, One 3mm hex wrench with knob, One 0.89mm hex wrench

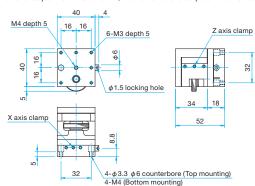
3-M2.6 (Bottom mounting)

Wrench size for adjustment X axis=3mm, Wrench size for clamp common to X and Z axes=0.89mm



# MLT24-40

- Pan head screw M3×8...4 screws, One 3mm hex wrench with knob, One 1.5mm hex wrench
- Wrench size for adjustment X axis=3mm, Wrench size for clamp common to X and Z axes=1.5mm



#### MLT24-60

- Hexagonal socket head cap screw M4×10...4 screws, One 3mm hex wrench with knob, One 1.5mm hex wrench
- X axis=Wrench size for adjustment 3mm, Z axis=Adjustment hole size φ3mm Wrench size for clamp common to X and Z axes=1.5mm

